



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4463-5

Job Sheet 180675



Part No: D4463-5

Job Qty: 2 ea

Part Name: Tank Upper Cut Out



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 5,6 IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		8/3/18	0.00	0.00	Start Up Waterjet		SC 8/07/17
100	Waterjet	2 pcs		8/3/18	0.00	0.07	Waterjet1		SC 8/07/17
110	QC	2 pcs		8/3/18	0.00	0.00	QC2 Waterjet-3		SC 8/07/17
120	QC	2 pcs		8/3/18	0.00	0.00	QC8-4		38
130	Brake NC	2 pcs		8/3/18	0.00	0.17	Brake NC 2		8-89 DAS 38
140	QC	2 pcs		8/3/18	0.00	0.00	QC6		38
150	HandFinish	2 pcs		8/3/18	0.00	0.07	HandFinish1		D.R 18-08-89 38
160	QC	2 pcs		8/3/18	0.00	0.00	QC7-3		AUG 15 2018
170	Packaging	2 pcs		8/3/18	0.00	0.00	Packaging3-2 WA003		DAS
180	QC21-SA	2 Ea		8/3/18	0.00	0.00	QC21		21 AUG 16 2018 9-89

Part Op 100 - Cut as per dwg Prog rev: D Dwg rev: D

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Bend as per dwg

140 - QC6- All purchased or subcontracted products

150 - Chemical Conversion Coat per QSI005 4.1

160 - QC7-Inspect Chemical Conversion Coat

170 - Identify as per dwg & Stock Location: LOCATION: WA003

180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.3480 sf (.174 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	287	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																					
Date : _____	Step #: _____	Part: D4463-5 Job No: 180675 Serial No/Batch: S092903 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 07/17/18 Container No: S092903 DART AEROSPACE DART Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON K8A 1K7 CANADA TEL: 1 813 632-8200 Email: sales@dartaero.com www.dartaerospace.com (42) Approval Deleted By _____ I / Supervisor I Verification Coordinator Approval																																																																																																					
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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
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			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
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